

Quality Assurance Manual (Products) 2.4 MATS 1.11.2018/31.8.2015

Supporting Material: AQL Defect List 2.4 – 7_1

AQL Defect List for Items

Three types of defect

Critical Defect - A defect that is critical in a level that mats cannot be accepted into normal laundry circulation.

Major Defect – A defect that is likely to result in failure; reducing the usability of the product and obvious appearance defects affecting the salability of the product.

Minor Defect – A defect that does not reduce the usability of the product but is nevertheless a workmanship defect beyond the defined quality standard.

Defect Description Material Defects	Critical	Major	Minor
Torn rubber edge	Χ		
Rubber reinforcement is missing from border rubber	Χ		
Pile has wrong colour	Χ		
Lindström labels are missing		Χ	
Size tolerance is over limits		Χ	
Appearance			
Color shade variation		Χ	
Poor finishing		Χ	
Uneven rubber edges		X	
Rubber is rippling		Χ	
Wrong designs in mats	Х		
The colors are not bright		Х	
Printing Defects			
Missed printing	Χ		
Misplaced printing	Χ		
Wrong colors	Χ		
Color bleeding	Χ		
Labels			
Missed label	Χ		
Wrong label	Χ		
Label set is inverted (label up-side-down)		X	
Label set is reversed (label up-side-down)		X	
Velcros are missing		Χ	
Product Category Related Defects Mats			
Delamination	Χ		
Holes in pile	Χ		
Faults in rubber backing		Х	
Faults in rubber reinforcements		X	
Mops	-	-	
Wrong color	Χ		
Wrong markings in mops	X		
Miscellaneous Defects			
Wrong size label		X	
Odor of rubber		Χ	



Cares for your image

Wet item	X
Damp item	X
Visible or disturbing mending places	X

Please note the above list is not all inclusive and is to be used as a guide only.